

## **Reference Specification**

**High Voltage Ceramic Capacitor**

**DHR1X4D200K1HB**

**Issued Date: November 8, 2011**

Product specifications in this drawing are subject to change or our products described in this drawing may be discontinued without advance notice. The parts numbers and specifications listed in this drawing are for information only. You are requested to transact the "Approval Sheet Product Specification", before your ordering.

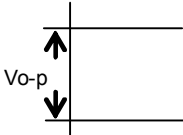
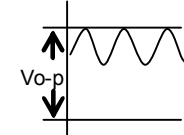
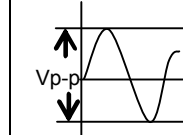
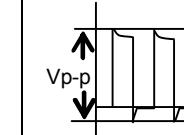
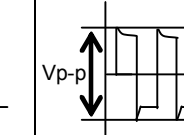
ENGINEERING SECTION  
CAPACITOR DIV.2

IZUMO MURATA MANUFACTURING. Co.,LTD

**⚠ CAUTION**

**1. OPERATING VOLTAGE**

When DC-rated capacitors are to be used in AC or ripple current circuits, be sure to maintain the Vp-p value of the applied voltage or the Vo-p which contains DC bias within the rated voltage range. When the voltage is started to apply to the circuit or it is stopped applying, the irregular voltage may be generated for a transit period because of resonance or switching. Be sure to use a capacitor within rated voltage containing these irregular voltage.

Voltage	DC Voltage	DC+AC Voltage	AC Voltage	Pulse Voltage(1)	Pulse Voltage(2)
Positional Measurement					

**2. OPERATING TEMPERATURE AND SELF-GENERATED HEAT**

Keep the surface temperature of a capacitor below the upper limit of its rated operating temperature range. Be sure to take into account the heat generated by the capacitor itself. When the capacitor is used in a high-frequency current, pulse current or the like, it may have the self-generated heat due to dielectric-loss. Applied voltage should be the load such as self-generated heat is within 5 °C on the condition of atmosphere temperature 25 °C. When measuring, use a thermocouple of small thermal capacity-K of φ0.1mm and be in the condition where capacitor is not affected by radiant heat of other components and wind of surroundings.

Excessive heat may lead to deterioration of the capacitor's characteristics and reliability.(Never attempt to perform measurement with the cooling fan running. Otherwise, accurate measurement cannot be ensured.)

**3. OPERATING AND STORAGE ENVIRONMENT**

The insulating coating of capacitors does not form a perfect seal; therefore, do not use or store capacitors in a corrosive atmosphere, especially where chloride gas, sulfide gas, acid, alkali, salt or the like are present. And avoid exposure to moisture. The capacitor is designed to be used in the insulating media, such as epoxy resin, silicone oil, etc.. There must be 3mm or more insulating media for each direction of the capacitor. **In case of** cleaning, bonding, or molding this product, verify that these processes do not affect product quality by testing the performance of a cleaned, bonded or molded product in the intended equipment. Store the capacitors where the temperature and relative humidity do not exceed -10 to 40 °C and 15 to 85 %. Use capacitors within 6 months after delivered.

**4. VIBRATION AND IMPACT**

Do not expose a capacitor or its leads to excessive shock or vibration during use.

**5. SOLDERING**

When soldering this product to a PCB/PWB, do not exceed the solder heat resistance specification of the capacitor. Subjecting this product to excessive heating could melt the internal junction solder and may result in thermal shocks that can crack the ceramic element.

When soldering capacitor with a soldering iron, it should be performed in following conditions.

- Temperature of iron-tip : 400 °C max.
- Soldering iron wattage : 50W max.
- Soldering time : 3.5s max.

Failure to follow the above cautions may result, worst case, in a short circuit and cause fuming or partial dispersion when the product is used.

**6. Limitation of Applications**

Please contact us before using our products for the applications listed below which require especially high reliability for the prevention of defects which might directly cause damage to the third party's life, body or property.

- ①Aircraft equipment                      ②Aerospace equipment                      ③Undersea equipment
- ④Power plant control equipment                      ⑤Medical equipment
- ⑥Transportation equipment(vehicles, trains, ships, etc.)                      ⑦Traffic signal equipment
- ⑧Disaster prevention / crime prevention equipment                      ⑨Data-processing equipment
- ⑩Application of similar complexity and/or reliability requirements to the applications listed in the above.

## NOTICE

### Cleaning

To perform ultrasonic cleaning, observe the following conditions.

Rinse bath capacity : Output of 20 watts per liter or less.

Rinsing time : 5min maximum.

Do not vibrate the PCB/PWB directly.

Excessive ultrasonic cleaning may lead to fatigue destruction of the lead wires.

### Capacitance change of capacitor

- Class 1 capacitors

Capacitance might change a little depending on a surrounding temperature or an applied voltage. Please contact us if you use for the strict time constant circuit.

- Class 2 and 3 capacitors

Class 2 and 3 capacitors like temperature characteristic B, E and F have an aging characteristic, whereby the capacitor continually decreases its capacitance slightly if the capacitor leaves for a long time.. Moreover, capacitance might change greatly depending on a surrounding temperature or an applied voltage. So, it is not likely to be able to use for the time constant circuit. Please contact us if you need a detail information.

### NOTE

1. Please make sure that your product has been evaluated in view of your specifications with our product being mounted to your product.
2. You are requested not to use our product deviating from the agreed specifications.
3. We consider it not appropriate to include any terms and conditions with regard to the business transaction in the product specifications, drawings or other technical documents. Therefore, if your technical documents as above include such terms and conditions such as warranty clause, product liability clause, or intellectual property infringement liability clause, they will be deemed to be invalid.

1. Application

This specification is applied to ceramic capacitor DHR series used for in electric equipment.  
DHR series is high voltage disc ceramic capacitor

2. Rating

2.1 Operating temperature  
-25°C to +85°C

2.2 Part unumber

<u>DHR</u>	<u>1X</u>	<u>4D</u>	<u>200</u>	<u>K</u>	<u>1H</u>	<u>B</u>	
Series	Temperature characteristic	Rated voltage	Capacitance	Capacitance tolerance	Lead code	Packing style code	Individual specification

• Temperature characteristic

Code	Temperature characteristic
1X	SL

Please confirm detailed specification on [ 5. Specification and test methods].

• Rated voltage

Code	Rated voltage
4D	DC20kV

• Capacitance

The first two digits denote significant figures ; the last digit denotes the multiplier of 10 in pF.  
ex.) In case of 200.

$$20 \times 10^0 = 20\text{pF}$$

• Capacitance tolerance

Please refer to [ 4. Part unumber list ].

• Lead code

Code	Lead style
1H	Straight long

Please refer to [ 4. Part unumber list ].

Solder coated copper wire is applied for termination.

• Packing code

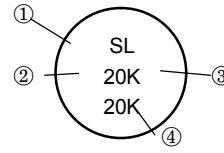
Code	Packing type
B	Bulk type

• Individual specification

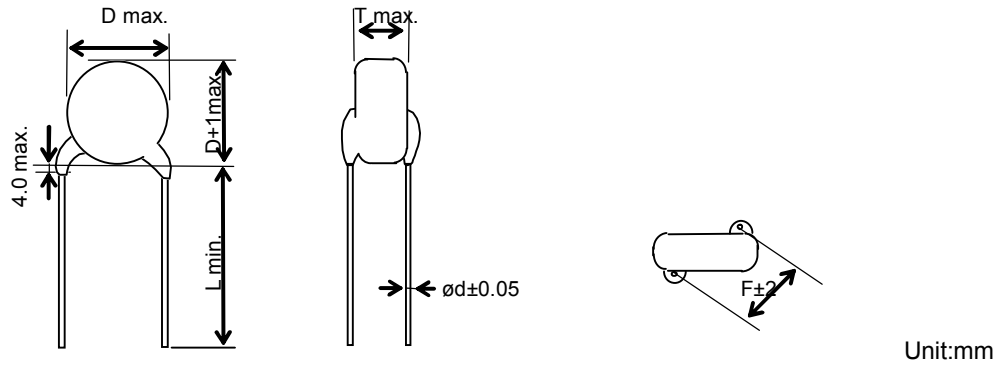
In case part number cannot be identified without 'individual specification', it is added at the end of part number.

### 3.2 Marking

- ① Temperature Characteristic : marked with code.
- ② Capacitance : marked with 3 figures.
- ③ Cap. tolerance : marked with code.
- ④ Rated Voltage: marked with code.



### 4. Part number List



Temp. Char.	Cap. (pF)	Cap. tol. (%)	Customer part number	Murata Part number	DC Rated. volt. (kV)	Dimensions (mm)					Lead code	Pack qty.
						D	T	F	L	d		
SL	20	±10		DHR1X4D200K1HB	20	11	10.5	15.8	25.0	0.65	1H	50

5.TEST

5-1VISUAL EXAMINATION CHECK OF DIMENSIONS

No.	ITEM	SPECIFICATION	TESTING METHOD
1	Appearance dimensions	See 3,4.	Shall be visually examined or Venire Calipers.
2	Marking	To be easily legible.	Shall be visually examined.

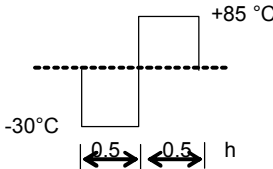
5-2ELECTRICAL PERFORMANCE TESTS

1	Dielectric Strength	Between Lead wires	No failure	The capacitors shall not be damage when DC voltage of 150% of the rated voltage are applied between the lead wires for 60 s in insulate liquid or gas. (Charge/discharge current: 50mA max.)					
		Body insulation		The capacitors is placed in the container with metal balls of diameter 1mm so that each lead wires, Short-circuited, is kept approximately 2mm off the balls as shown in the figure, and DC voltage of 3kV is applied for 10 s between capacitor lead wires and small metals. (Charge/discharge current: 50mA max.)					
2	Insulation Resistance (I.R.)	Between Lead wires	10,000MΩ min.	The insulation resistance shall be measured with DC 1kV within 60±5 s of charging.					
3	Capacitance		Within the specified tolerance.	The capacitance shall be measured at 20°C with 1±0.2kHz and AC5V(r.m.s.) max..					
4	Dissipation Factor (D.F.)		1.0% max.	Same condition as capacitance.					
5	Temperature Characteristic		-350 ~ -1000ppm/°C	The capacitance measurement shall be made at each step specified in table. Capacitance change from the value of step 3 shall not exceed the limit specified.					
				Step Temp.	1	2	3	4	5
				SL	-	-	20±2°C	85±2°C	20±2°C
6	Charge Discharge Test	Appearance	No marked defect.	Charge discharge test shall be measured in the following test circuit and cycle. Applied voltage: rated voltage Cycle numbers: 20,000 cycles Post-treatment: Capacitor shall be stored for 4 h at room condition.					
		Capacitance Change	Within ±10%						
		D.F.	1.5% max.						
		I.R.	5,000MΩ min.						
		Dielectric Strength (Between lead wires)	No failure						
7	Corona Test		Corona shall be 50 pico coulomb max. in direct reading.	Corona shall be measured in the following test circuit. Applied voltage: AC5.0kV(r.m.s.)					
				<p>                         E:power supply (corona free)                          R:circuit protective capacitor                          Cb:By-pass capacitor                          Cx:speciman                          L:corona pulse pick-up coil                          M:corona detector tuning type                     </p>					

### 5-3 MECHANICAL PERFORMANCE TESTS

No.	ITEM		SPECIFICATION	TESTING METHOD
1	Strength of Lead	Pull	Lead wire shall not cut off. Capacitor shall not be broken.	Fix the body of capacitor, apply a tensile weight gradually to each lead wire in the radial direction of capacitor up to 10N, and keep it for 10±1 s. Each lead wire shall be subjected to 5N weight and then a 90° to bend, at the point of egress, in one direction, return to original position, and then a 90° bend in the opposite direction at the rate of one bend in 2 to 3 s.
		Bending		
2	Solderability of Leads		Lead wire shall be soldered with uniformly coated on the axial direction over 3/4 of the circumferential direction.	The lead wire shall be dipped into a 25% methanol solution of rosin and then into molten solder of 235±5°C for 2±0.5 s. In both cases the depth of dipping is up to about 1.5 to 2.0mm from the root of lead wires.
3	Soldering Effect	Appearance	No marked defect.	The lead wires shall be immersed into the melted solder of 350±10°C up to about 1.5 to 2.0mm from the main body for 3.5±0.5 s. Post-treatment: Capacitor shall be stored for 24±2 h at room condition.
		Capacitance Change	Within±10%	
		Dielectric Strength (Between lead wires)	No failure	

### 5-4 CLIMATIC TESTS

No.	ITEM		SPECIFICATION	TESTING METHOD
1	Humidity (under steady state)	Appearance	No marked defect.	Set the capacitor for 240±8 h at 40±2°C in 90 to 95% humidity. Post-treatment: Capacitor shall be stored for 1 to 2 h at room condition. (Charge/discharge current: 50mA max.)
		Capacitance Change	Within±10%	
		D.F.	1.5% max.	
		I.R.	5000MΩ min.	
		Dielectric Strength (Between lead wires)	No failure	
2	Life (high temperature load)	Appearance	No marked defect.	Apply a DC voltage of 125% of the rated voltage for 1000+48/-0 h in silicon oil at 85±2°C. Post-treatment: Capacitor shall be stored for 24±2 h at room condition. (Charge/discharge current:50mA max.)
		Capacitance Change	Within±10%	
		D.F.	1.5% max.	
		I.R.	5000MΩ min.	
		Dielectric Strength (Between lead wires)	No failure	
3	Temperature Cycling	Appearance	No marked defect.	 <p>Temperature cycling shall be measured in the following test. Cycle numbers: 5 cycles Post-treatment: Capacitor shall be stored for 4 h at room condition.</p>
		Capacitance Change	Within±10%	
		D.F.	1.5% max.	
		I.R.	5000MΩ min.	
		Dielectric Strength (Between lead wires)	No failure	

Note) Tests for Dielectric strength ,Charging/Discharging test, Humidity , Life and Temperature cycling shall be performed with specimens having molded resin (MR1023C:made by Murata) extending over 3mm on all the surface.

Room condition: Temperature:15~35°C

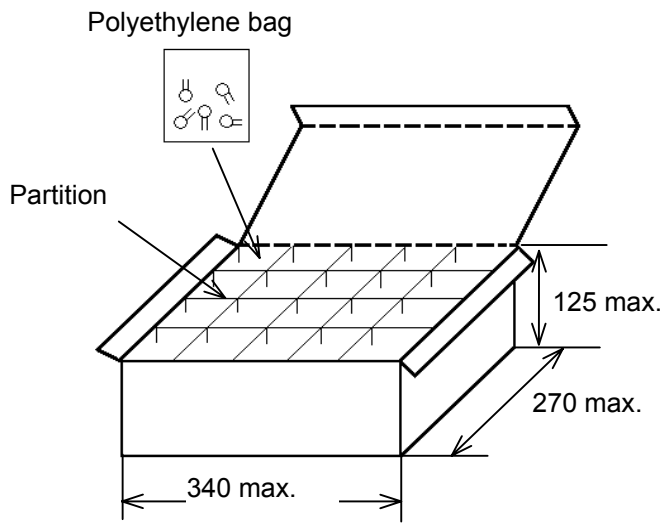
Humidity:45~75%

Atmospheric pressure:86~106kPa

## 6. Packing Specification

Packaging Styles : Bulk type  
(Packing style code : B)

The size of packing case and packing way



The number of packing =  $\frac{\text{Packing quantity}}{n}$

\*1 : Please refer to [Part number list].

\*2 : Standard  $n = 20$  (bag)

Note)

The outer package and the number of outer packing be changed by the order getting amount.

Unit : mm